



Prepared according to Commission Regulation (EU) No 453/2010.

<b>Section 1</b>	<b>Identification of substance/mixture and of the company/undertaking</b>
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**1.1 Product Identifier****EMKARATE(TM) RL 68H**

Synonyms None.

**1.2 Relevant identified uses of the substance or mixture and (uses advised against)****Relevant identified uses (see section 7.3 for information on REACH registered uses)**

Refrigeration Lubricants.

**1.3 Details of the supplier of the safety data sheet**

CPI Fluid Engineering  
 2300 James Savage Rd.  
 Midland, MI 48642  
 Phone: 989-496-3780  
 Fax: 989-496-0316

**E-mail contact** EUSDS@lubrizol.com (Lubrizol Safety Data Sheets can be obtained at www.mylubrizol.com)**1.4 Emergency Telephone number**

FOR TRANSPORT EMERGENCY call CHEMTREC: (+1) 703-527-3887 (outside the U.S.), 1-800-424-9300 (in the U.S.)

<b>Section 2</b>	<b>Hazards Identification</b>
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**2.1 Classification of the substance or mixture****(EC) No 1272/2008**

This product does not meet the classification requirements of the current European legislation.

**67/548/EC or 1999/45/EC**

This product does not meet the classification requirements of the current European legislation.

**For a full text of R- and H- phrases: See section 16****2.2 Label elements****(EC) No 1272/2008**

Not applicable.

Store away from oxidizers.

**Supplemental label information**

None.

**2.3 Other hazards**

None identified.

<b>Section 3</b>	<b>Composition/Information on Ingredients</b>
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**3.2 Mixtures****(EC) No 1272/2008**

This material contains no ingredients requiring disclosure under regulatory hazard criteria for this jurisdiction. See Section 11 for additional details.

**67/548/EC or 1999/45/EC**

This material contains no ingredients requiring disclosure under regulatory hazard criteria for this jurisdiction. See Section 11 for additional details.

*600, 700, 800 and 900 ECHA List Numbers do not have any legal significance; rather they are purely technical identifiers and are displayed for informational purposes only.*

<b>Section 4</b>	<b>First Aid Measures</b>
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**4.1 Description of first aid measures**

**Skin**

Wash with soap and water. Remove contaminated clothing. Get medical attention if irritation develops. Launder contaminated clothing before reuse.

**Eyes**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical attention.

**Inhaled**

Remove exposed person to fresh air if adverse effects are observed. If breathing is labored, administer oxygen. If breathing has stopped, apply artificial respiration. If experiencing respiratory symptoms call a poison center or doctor.

**Swallowed**

Do NOT induce vomiting. Never give anything by mouth to a person who is losing consciousness, unconscious or convulsing. Call a poison center or doctor if exposed or you feel unwell.

**Advice for first-aid providers**

When providing first aid always protect yourself against exposure to chemicals or blood born diseases by wearing gloves, masks and eye protection. If providing CPR use mouthpieces, resuscitation bags, pocket masks or other ventilation devices. After providing first aid wash your exposed skin with soap and water.

**4.2 Most important symptoms and effects, both acute and delayed**

See section 11.

**4.3 Indication of any immediate medical attention and special treatment needed**

Note to physician: Treat symptomatically.

<b>Section 5</b>	<b>Fire Fighting Measures</b>
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**5.1 Extinguishing Media**

CO<sub>2</sub>, dry chemical, foam, water spray, water fog. Water can be used to cool and protect exposed material

**5.2 Special hazards arising from substance or mixture**

Burning may produce irritating, toxic and obnoxious fumes. Container may rupture in a fire situation. DO NOT USE a solid stream of water. See section 10 for additional information.

**5.3 Advice for firefighters**

Recommend wearing self-contained breathing apparatus. Do not direct a solid stream of water on spilled material. Use flooding amounts of water as a fog. Use water to cool containers exposed to fire. A solid stream of water will spread the burning material. Material creates a special hazard because it floats on water. Do not release chemically contaminated water into drains, soil or surface water.

<b>Section 6</b>	<b>Accidental Release Measures</b>
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**6.1 Personal precautions, protective equipment and emergency procedures**

Only trained personnel should be permitted in area. Personal protective equipment must be worn. Ventilate area if spilled in a confined space or other poorly ventilated area. Material on floor may be slippery.

**6.2 Environmental precautions**

Material will float on water. Do not flush into surface water, sanitary sewer or ground water system.

**6.3 Methods and material for containment and cleaning up**

Shut off leak if without risk. Pick up free liquid for recycle and/or disposal. Pump any free liquid into an appropriate closed container. Residual liquid can be absorbed on inert material. Place in metal containers for recovery or disposal.

**6.4 Reference to other sections**

See sections 8 and 13 for additional information.

<b>Section 7</b>	<b>Handling and Storage</b>
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**7.1 Precautions for safe handling**

Use with adequate ventilation. Keep containers closed when not in use. Avoid eye contact. Avoid repeated or prolonged skin contact. When handling, do not eat, drink, or smoke. Product can accumulate static charge when handled. Equipment should be grounded. Use grounding and bonding connection when transferring material to prevent static discharge, fire and explosion. Use spark-resistant tools. Avoid skin contact. Wash thoroughly after handling. Launder contaminated clothing before reuse. Empty containers retain material residue. Do not cut, weld, braze, solder, drill, grind or expose containers to heat, flame, spark or other sources of ignition. Dispose of packaging or containers in accordance with local, regional, national and international regulations.

**Pumping Temperature**

Not determined.

**Maximum Handling Temperature**

Not determined.

**Maximum Loading Temperature**

Not determined.

**7.2 Conditions for safe storage, including any incompatibilities**

Store separately from oxidizers. Store in a cool, dry, well-ventilated area. Store separately from incompatible materials. Keep container tightly closed. Keep only in original container. Do not store in open, unlabeled or mislabeled containers. See section 10 for incompatible materials.

**Maximum Storage Temperature**

Not determined.

**7.3 Specific end use(s)**

End uses are listed in an attached exposure scenario when one is required.

<b>Section 8</b>	<b>Exposure Controls/Personal Protection</b>
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**8.1 Control parameters**

None known.

**Other Exposure Limits**

Contains synthetic basestock. Under conditions which may generate mists, observe the OSHA PEL of 5 mg per cubic meter, ACGIH TWA of 5 mg per cubic meter for mineral oil mists.

**8.2 Exposure controls**

If use generates a mist or vapor, local exhaust ventilation is recommended. Additional ventilation or exhaust may be required to maintain air concentrations below recommended exposure limits.

**Eye/face protection**

Safety glasses. If potential for splash or mist exists, wear chemical goggles or faceshield.

**Skin protection**

Neoprene. Consult clothing/glove manufacturer to determine appropriate type of glove for given situation. Gloves should always be inspected before each use and discarded if they show tears, pinholes, or signs of wear. Use good industrial hygiene practices to avoid skin contact. If contact with the material may occur wear chemically protective gloves.

Long sleeve shirt is recommended. Do not wear rings, watches or similar apparel that could entrap the material and cause a skin reaction. Launder contaminated clothing before reuse.

**Respiratory Protection**

Use respirator with a combination organic vapor and high efficiency filter cartridge if recommended exposure limit is exceeded. Use self-contained breathing apparatus for entry into confined space, for other poorly ventilated areas and for large spill clean-up sites.

**Hygiene Measures**

Wash thoroughly after handling this product. Do not eat, drink or smoke when using this product.

**Environmental exposure controls**

See section 6 for details.

<b>Section 9</b>	<b>Physical and Chemical Properties</b>
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**9.1 Information on basic physical and chemical properties**

<b>Appearance</b>	Clear to yellow liquid.
<b>Odour</b>	Mild
<b>Odour Threshold</b>	Not determined.
<b>pH</b>	Not determined.
<b>Melting / Freezing Point</b>	Not determined.
<b>Boiling Point</b>	Not determined.
<b>Boiling Point Range</b>	Not determined.
<b>Flash Point</b>	> 270 °C, 518 °F COC (Typical)
<b>Evaporation Rate</b>	Not determined.
<b>Flammability (solid,gas)</b>	Not applicable.
<b>Lower flammability or explosive limit</b>	Not determined.
<b>Upper flammability or explosive limit</b>	Not determined.
<b>Vapour Pressure</b>	Not determined.
<b>Vapour Density</b>	Not determined.
<b>Relative density</b>	0.98 (20 °C)
<b>Bulk Density</b>	Not determined.
<b>Water Solubility</b>	Insoluble.

<b>Other solubilities</b>	Not determined.
<b>Partition coefficient: n-octanol/water</b>	Not determined.
<b>Autoignition Point</b>	Not determined.
<b>Decomposition Temperature</b>	Not determined.
<b>Viscosity</b>	~ 72.3 Centistokes (72 °C) ~ 9.8 Centistokes (100 °C)
<b>Explosive properties</b>	Material does not have explosive properties.
<b>Oxidising properties</b>	Material is a non-oxidising substance.

## 9.2 Other information

<b>Pour Point Temperature</b>	~ -39 °C, ~ -38 °F
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*The above data are typical values and do not constitute a specification.*

<b>Section 10</b>	<b>Stability and Reactivity</b>
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### 10.1 Reactivity

Carefully review all information provided in sections 10.2 - 10.6.

### 10.2 Chemical stability

Material is normally stable at moderately elevated temperatures and pressures.

### 10.3 Possibility of hazardous reactions

Will not occur.

### 10.4 Conditions to avoid

Do not expose to excessive heat, ignition sources, or oxidizing materials.

### 10.5 Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

### 10.6 Hazardous decomposition products

Smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion.

<b>Section 11</b>	<b>Toxicological Information</b>
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## 11.1 Information on toxicological effects

### Acute toxicity

#### Oral

The LD50 in rats is > 2000 mg/Kg. Based on data from similar materials. Ingestion of this material may cause gastrointestinal irritation.

#### Dermal

The LD50 in rabbits is > 2000 mg/Kg. Based on data from similar materials.

#### Inhalation

Not expected to be an inhalation hazard at ambient temperatures.

### Skin corrosion / irritation

May cause slight skin irritation. Does not meet Canadian D2B or EU R38 criteria. Based on data from components or similar materials. Prolonged or repeated contact may cause dermatitis.

### Serious eye damage / irritation

May cause eye irritation. Does not meet Canadian D2B or EU R36 criteria. Based on data from components or similar materials.

### Respiratory Irritation

If material is misted or if vapors are generated from heating, exposure may cause irritation of mucous membranes and the upper respiratory tract. Based on data from components or similar materials.

### Respiratory or skin sensitization

#### Skin

Not expected to cause skin sensitization. Based on data from components or similar materials.

#### Respiratory

No data available to indicate product or components may be respiratory sensitizers.

### Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

No data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

**Reproductive Toxicity**

No data available to indicate either product or components present at greater than 0.1% that may cause reproductive toxicity.

**STOT repeated exposure**

No data available to indicate product or components present at greater than 1% are chronic health hazards.

**Other information**

No other health hazards known.

<b>Section 12</b>	<b>Ecological Information</b>
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**12.1 Toxicity****Freshwater fish**

The acute LC50 is > 1000 mg/L based on similar materials.

**Freshwater invertebrates**

The acute EC50 is > 1000 mg/L based on similar materials.

**Algae**

The acute EC50 is > 1000 mg/L based on similar materials.

**Saltwater fish**

Not determined.

**Saltwater invertebrates**

Not determined.

**Bacteria**

The acute EC50 is > 1000 ppm based on similar materials.

**12.2 Persistence and degradability**

Substance	Pct. (weight)	Test type	Duration (days)	Pct. degradation
Mixture.	From 90 to 100 percent	Stum	28	35

**12.3 Bioaccumulative potential**

Not determined.

**12.4 Mobility in soil**

Not determined.

**12.5 Results of PBT and vPvB assessment**

Not Available

**12.6 Other adverse effects**

None known.

<b>Section 13</b>	<b>Disposal Considerations</b>
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**13.1 Waste treatment methods**

All disposal practices must be in accordance with local, regional, national and international regulations.

Empty container retains product residue and can be hazardous. Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat, flame, sparks, static electricity, or other sources of ignition. Dispose of packaging or containers in accordance with local, regional, national and international regulations.

<b>Section 14</b>	<b>Transport Information</b>
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**14.1 UN number**

<b>ADR/RID</b>	Not regulated
<b>ICAO</b>	Not regulated
<b>IMDG</b>	Not regulated

**14.2 UN proper shipping name**

<b>ADR/RID</b>	Not regulated
<b>ICAO</b>	Not regulated

<b>IMDG</b>	Not regulated
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**14.3 Transport hazard class(es)**

<b>ADR/RID</b>	Not regulated
<b>ICAO</b>	Not regulated
<b>IMDG</b>	Not regulated

**14.4 Packing group**

<b>ADR/RID</b>	Not regulated
<b>ICAO</b>	Not regulated
<b>IMDG</b>	Not regulated

**14.5 Environmental hazards**

<b>ADR/RID</b>	Not applicable.
<b>ICAO</b>	Not applicable.
<b>IMDG</b>	Not applicable.

**14.6 Special precautions for users**

Review classification requirements before shipping materials at elevated temperatures.

**14.7 Transport in bulk according to Annex II of Marpol 73/78 and the IBC code**

Not determined.

<b>Section 15</b>	<b>Regulatory Information</b>
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**15.1 Safety, health and environment regulations / legislation specific for the substance or mixture****Global Chemical Inventories**

<b>Australia</b>	All components are in compliance with chemical notification requirements in Australia.
<b>Canada</b>	All components are in compliance with the Canadian Environmental Protection Act and are present on the Domestic Substances List.
<b>China</b>	All components of this product are listed on the Inventory of Existing Chemical Substances in China.
<b>EU</b>	To obtain information on the REACH compliance status of this product, please visit <a href="http://Lubrizol.com/REACH">Lubrizol.com/REACH</a> , or e-mail us at <a href="mailto:REACH_MSDS_INQUIRIES@Lubrizol.com">REACH_MSDS_INQUIRIES@Lubrizol.com</a>
<b>Japan</b>	All components are in compliance with the Chemical Substances Control Law of Japan.
<b>Korea</b>	All components are in compliance in Korea.
<b>New Zealand</b>	All components are in compliance with chemical notification requirements in New Zealand.
<b>Philippines</b>	All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).
<b>Switzerland</b>	All components are in compliance with the Environmentally Hazardous Substances Ordinance in Switzerland.
<b>Taiwan</b>	All components of this product are listed on the Taiwan inventory.
<b>USA</b>	All components of this material are on the US TSCA Inventory or are exempt.

**German water hazard classes**

WGK = 1 according to the Water Hazardous Directive, VwVwS, dated May 17, 1999.

**15.2 Chemical safety assessment**

No chemical safety assessment has been carried out.

<b>Section 16</b>	<b>Other Information</b>
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**Created by**

Product Safety and Compliance Department (440-943-1200)

**Created Date**

17 July 2013

**Revision date**

15 November 2013

**SDS No.**

13848232-2414221-012321-102103

**HMIS Codes**

Health	Fire	Reactivity
1	1	0

**Relevant R Phrases**

Not applicable.

**Relevant hazard phrases**

Not determined.

**Revision Indicators**

Section: 15 Canada.

Changed: 15 November 2013

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